

REPORT SERVICES POLYTESTS INC.

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Report No. P-1499

Mechanical tests on anchors

Client:

Les Surfaces Sportives Prévost Inc.

520 des Marguerites st, Contrecoeur, Qc J0L 1C0

GENERAL: This report presents the mechanical tests results performed on 6 identical steel anchors supplied by the client. Tests were carried out at Polytests laboratory.

Responsible : Jacques Prévost, Les Surfaces Sportives Prévost Inc.

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1 Product

1.1 General

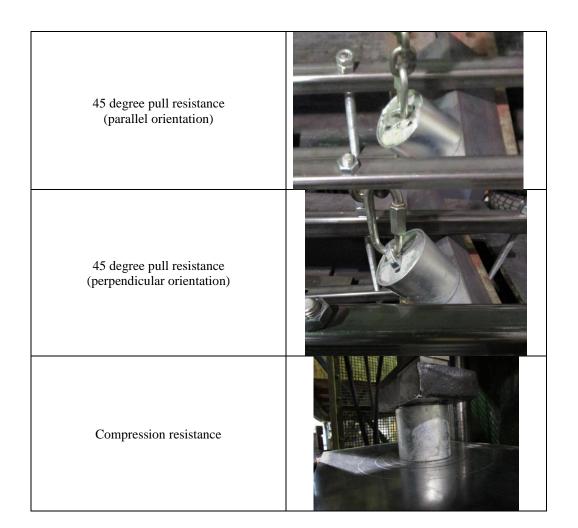
This report covers the mechanical testing performed on six identical steel anchors. Testing done aims at measuring the tensile and compression resistance of the product. Tests were done on August the 3rd 2020 by Alain Lefebvre at Polytests laboratory.

1.2 Samples

Samples submitted by the client were identified as being the SAFE T ANCHOR T-2000 model.

2 <u>Test description and results</u>

The pull and compression tests have been performed on the samples submitted. The pull resistance was made on both a parallel and perpendicular orientation. Tests were stopped upon failure of the samples.





	Forces, lbs				
Sample	45 degree p	Resistance to			
	parallel	perpendicular	compression		
1	4310	4705	35000		
2	4395	4910	39000		
Average	4353	4808	37000		
Requirement	164	164	5 000		
SF*	26.5	29.3	7.4		

^{*}Average Safety factor as established by the manufacturer

45 degree pull resistance (parallel orientation)		Tearing of the swivel hook at the pivot
45 degre pull resistance (perpendicular orientation)		Lateral deformation of the swivel hook
Compression resistance	39100 11	Swelling of the housing under the pressure of the threads

Date: August 3rd 2020

SUMMARY TABLE

PROPERTIES	SPEC	SAFETY FACTOR	GENERAL SPEC.	SAFE T ANCHOR
45° PULL RESISTANCE	SPECS 1	27	80 kg (164 lb)	1975 (4353)
COMPRESSION RESISTANCE	SPECS 2	7	2250 kg (5000 lb)	16800 (37000)
TENSILE STRENGTH	ASTM D638	-	28.9 MPa (4200) psi	STEEL
TEAR RESISTANCE	ASTM D624	-	31 kN/m	STEEL
ABRASION RESISTANCE	ASTM	-	20 mg/1000 rev	STEEL
SERVICE TEMPERATURE	-	-	-50 to +130 °C	STEEL
ELONGATION	ASTM D412	-	250 %	STEEL

 $^{^1}$ According to the specifications for soccer goals, each anchor must withstand pull load of 80 kg (164 lb) according to the horizontal load test of 110 kg on the horizontal bar of the goal.

 $^{^2}$ According to the specifications, each anchor must withstand a compressive load of 2,250 kg (5,000 lb) in order to withstand the compressive loads of the truck axles. (supplied by the client)

COMPONANT	SAFE T ANCHOR MATERIAL
HOUSING	ZINC COATED STEEL
COVER	ZINC COATED STEEL
STOPPER	ZINC COATED STEEL
SCREW PILE	ZINC COATED STEEL
ANTI-TAMPER BOLTS	STAINLESS STEEL
MECHANICAL BOLTS	ZINC PLATED STEEL
STEEL WIRE	STEEL, VINYL COATED WITH RUBBER TIPS

Written by:

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Polytests Services Inc.